

Results Sheet

Plant	Team Name									
Product or Process	Team Leader									
Theme	Date (Start Date of Workshop)									
	Start	Target	Day 1	Day 2	Day 3	Day 4	End Result	% Change	Cost Savings	
# Team Members										
Total Operator Cycle Time										
Lead Time Through Process										
Inventory										
Productivity										
Space (square feet)										
Walk Distance (total feet)										
Parts Transport Distance										
Volume per day										
Changeover time										
First Pass Quality										

Safety Issues Addressed: _____ Other Cost Saving/Avoidance: _____
